

1100 Series SR guides: the new standard for guiding on bar and rod mills.





Guide features

- > Precise guiding of rolled stock, achiving very strict product tolerance and superior surface quality.
- > Single-point adjustment for symmetrical and simultaneous regulation of the roller centre distance.
- > Independent roller holder adjustment.
- > Version with independent vertical roller adjustment for outstanding control or version with locked roller holders for outstanding rigidity.
- > Utilization of common components to reduce the spare parts stock.
- > Possibility to install remote control.

- > Minimised spare parts and maintenance.
- > Suitable for both grease and air/oil lubrication systems.
- > Easy, quick and reliable mounting by means of fixed bases or cassettes.
- > Long-time intervals before maintenance activities, granting long operational time.
- > Media supply through quick changing hoses or directly through the base.
- > Availability of mechanical, optical or Hiline tool for guide setting.
- > Easy on-line adjustment thanks to 30° setting screws.
- > Optimized box design to increase life time.
- > Completely interchangeable with 1000 series.



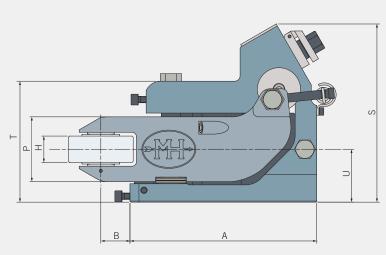


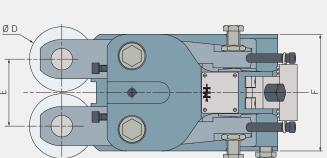
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Rolle guide	SR 15	SR 20	SR 40	SR 70	SR 90
Finishing size	dia 6-14	dia 8-23	dia 22-45	dia 40-75	dia 65-90
Maximum oval	26X14	42X18	66X40	115X67	162X85
Α	173	190	247	295	369
В	27	40	19	64	79
D max	60	65	80	110	150
D min	45	52	65	85	125
E max	62	70	98	140	190
E min	46	56	66	95	130
F	108	130	168	230	295
Н	24,4	35	65	110	150
P	60	78	125	200	280
S	165	217,1	277	406	466
Т	112	143	206	307	376
U	49	66,5	95	140	172

Guide type





(dimensions in mm)